Art.-No.:6.4330.1000

4330

1K Plastic Primer

Characteristics

1-component primer for almost all plastic parts: ABS, EP-Laminate, PA, PBTP, PC, POM, PP/EPDM, PPO, PUR hard, PUR soft, PVC.

Application

Process conditions from +10°C and up to 75% air relative humidity.

Air / Flowjar - Spray gun
Spraying pressure: 3 - 4 bar
Spraying nozzle: 1,2 - 1,4 mm
Spraying operations: 1

Drying
Metal temperature 20°C: recoatable after 10 min.

Technical Data

Spraying viscosity 20°C	12 - 15 s 4 mm DIN
Coat thickness / dry film	3-5 µm (avoid thick coats)
Curing time / Flash off time	ca. 10 Min.
Colour	transparent - silver
Consumption	approx. 10 min.

Storage and Transportation

At least 3 years shelf life, if stored in tightly closed original containers.

This data sheet is for information purpose only. To our knowledge the data provided complies with the latest standard and is based on years of experience in the manufacturing of our products.

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